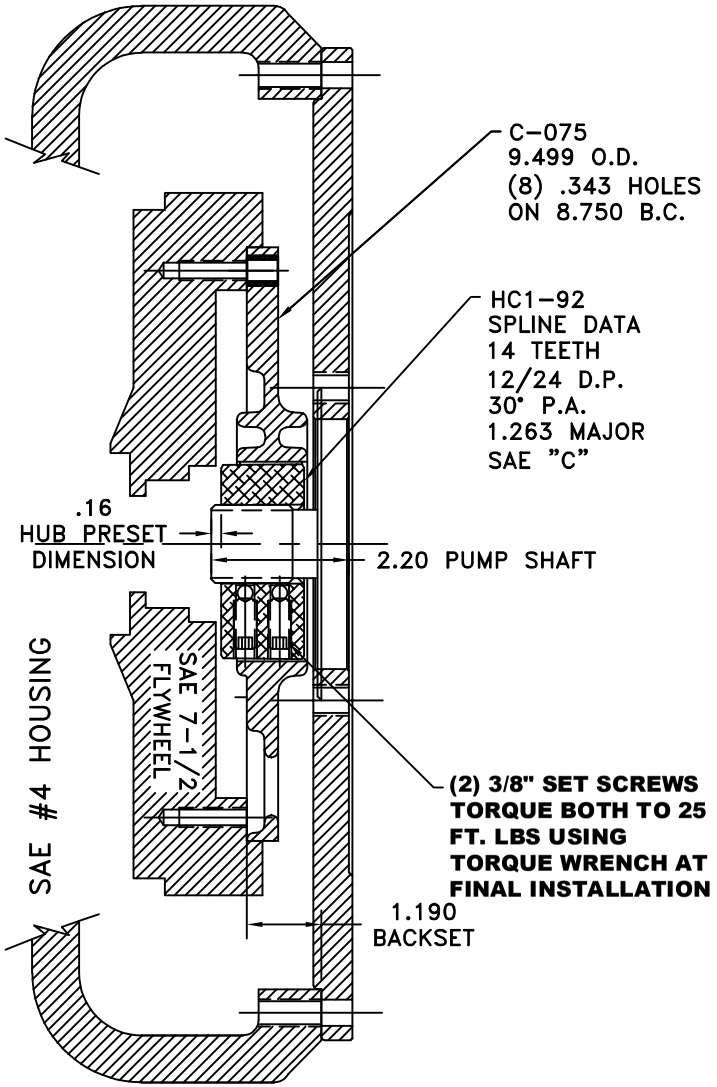
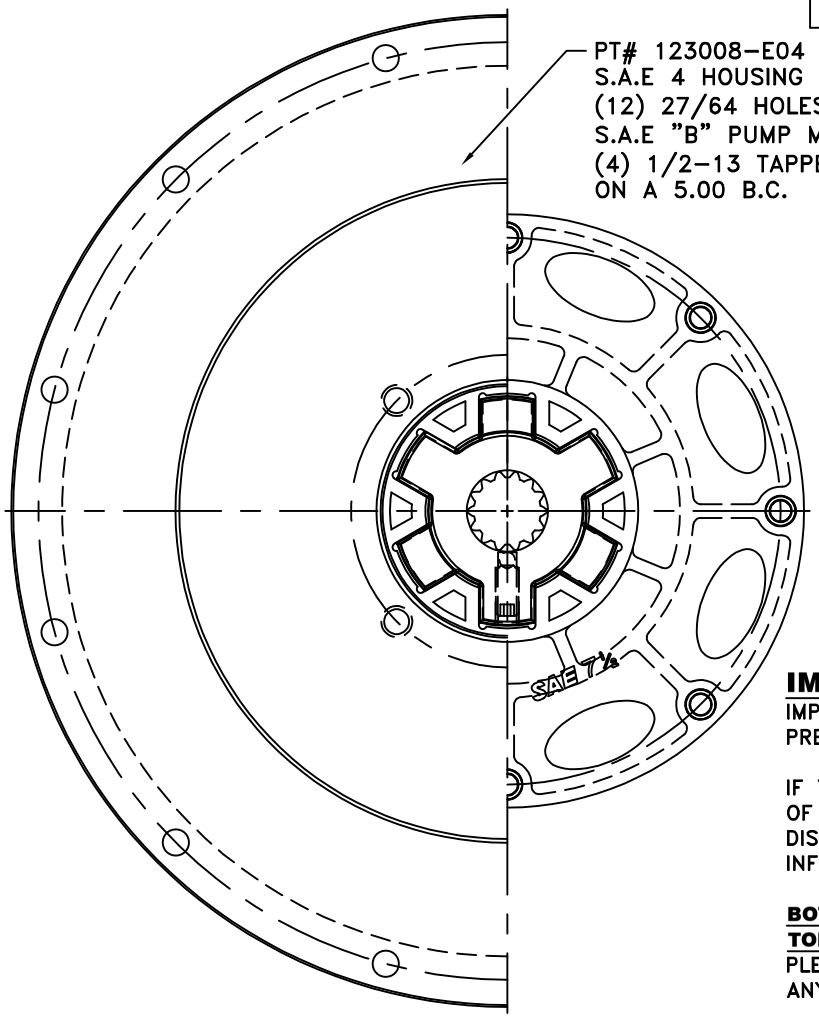
REV	DATE	CHANGE DESCRIPTION	MOD.BY	CK1	CK2





IMPORTANT INSTALLATION NOTE!!!!!

IMPROPER INSTALLATION OF HUB COULD CAUSE PREMATURE WEAR AND OR FAILURE.

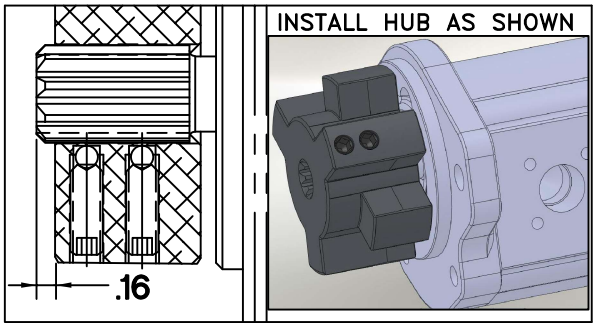
IF YOU HAVE QUESTIONS CONCERNING LOCATION OF METAL HUB ON PUMP SHAFT PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR FURTHER INFORMATION

BOTH HUB SET SCREWS MUST BE PROPERLY TORQUED TO 25 FT.LBS. USING TORQUE WRENCH.
PLEASE CONTACT DISTRIBUTOR OR FACTORY FOR ANY FURTHER QUESTIONS.

"C" SERIES TORQUE RANGE
65–175 HP

NOTE: THIS STEP IS IMPORTANT TO ENSURE FULL SPLINE ENGAGEMENT.

1) PRESET HUB ON SHAFT AS SHOWN.
2) IF YOUR PUMP SHAFT VARIES FROM THE DRAWN SHAFT LENGTH, CONTACT FACTORY FOR RECOMMENDATIONS.
3) **TORQUE BOTH SET SCREWS TO 25 FT.LBS. USING TORQUE WRENCH.**
4) SHAFT SHOULD HAVE FULL SPLINE ENGAGEMENT INTO HUB, IF NOT CONTACT FACTORY FOR RECOMMENDATIONS (231) 879–3372.



SET HUB AS SHOWN

DET.	PART NUMBER	DESCRIPTION	QTY.
3	123008–E04	PUMP MOUNT PLATE	1
2	HC1–92	C SERIES HEX~FLX HUB	1
1	C–075	SAE 7 1/2 HEX~FLX DRIVE PLATE	1

SYMBOLS: FLATNESS, STRAIGHTNESS, ANGULARITY, PERPENDICULARITY, PARALLELISM, CONCENTRICITY, TRUE POSITION, ROUNDNESS, CIRCULAR RUN OUT, TOTAL RUN OUT, CYLINDRICITY, FINISH

DO NOT SCALE DRAWING
TOLERANCES UNLESS OTHERWISE SPECIFIED
125 MAXIMUM
ANGLE ±1/2° FRACTION ±1/32
DECIMAL .00 ±.01 .000 ±.005 .0000 ±.0005

HAYES MANUFACTURING INC. ®

TITLE: HEX~FLX COUPLING ASS'Y
MATERIAL

CLASS | MAKE: ☐ BUY: ☐
DESCRIPTION

DRAWN BY	DATE	DRAWING NO.
SIETING	11–27–2012	C-075-HC1-92-E04
DESIGN LEAD: RJH	SCALE	SHEET OF REV.

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