

Need a Coupling, Stub Shaft, or Adapter to go to your flywheel. Give us a call or check us out online.



Once you know what flywheel you have, or if you are having troubles determining that, give us a call (231) 879-3372

Hayes Manufacturing, Inc. www.hayescouplings.com

HOW TO DETERMINE WHAT "SAE" FLYWHEEL YOU HAVE

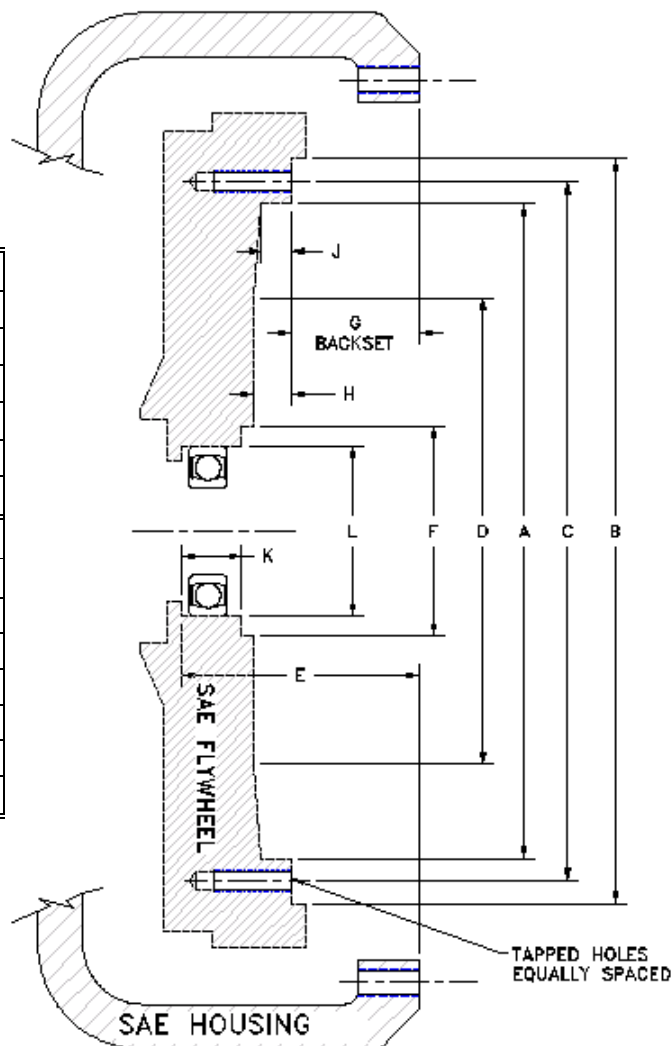
- 1) COUNT THE NUMBER OF DRILLED AND TAPPED HOLES ON YOUR FLYWHEEL.
- 2) MEASURE THE DISTANCE FROM THE CENTER OF ONE DRILLED AND TAPPED HOLE TO ANOTHER (MEASURING ACROSS THE CENTER LINE OF THE CRANK SHAFT) [DIMENSION "C"].
- 3) MEASURE THE PILOT DIAMETER (RECESS) IN THE FLYWHEEL WHERE THE HAYES COUPLING WILL BE MOUNTED [DIMENSION "B"].

USE THE CHART AND FIGURE BELOW TO GUIDE YOU IN DETERMINING WHAT "SAE" FLYWHEEL YOU HAVE.

Flywheels - SAE J620

Flywheel#	A	B	C	D	E	F
6-1/2	7.25	8.500	7.875	5.00	2.81	2.50
7-1/2	8.12	9.500	8.750	--	2.81	2.50
8	8.88	10.375	9.625	--	3.94	3.00
10	10.88	12.375	11.625	7.75	3.94	3.00
11-1/2	12.38	13.875	13.125	8.00	3.94	--
14	16.12	18.375	17.250	8.75	3.94	4.00

Flywheel#	G	H	J	K	L	Tapped Holes	
						No	Size
6-1/2	1.19	0.50	0.38	0.69	2.0472	6	5/16-18
7-1/2	1.19	0.50	0.50	0.69	2.0472	8	5/16-18
8	2.44	0.50	0.50	0.75	2.4409	6	3/8-16
10	2.12	0.62	0.50	1.12	2.8346	8	3/8-16
11-1/2	1.56	1.12	0.88	1.25	2.8346	8	3/8-16
14	1.00	1.12	0.88	1.50	3.1496	8	1/2-13



ATTENTION:

IF YOUR FLYWHEEL DOES NOT MATCH UP WITH ANY OF THE SUPPLIED INFORMATION PLEASE CALL HAYES FOR HELP IN DETERMINING YOUR FLYWHEEL COUPLING NEEDS